

HEAT EXCHANGER AND HEAT TRANSFERRING MEMBER WITH
SYMMETRICAL ANGLE PORTIONS

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ABSTRACT OF THE DISCLOSURE

10 A plurality of angle portions 2c of the fins on an
upstream side and those on a downstream side of an air
flow are provided so as to be substantially symmetrical
with each other. Due to this, bending forces are
continuously exerted on a thin plate-like fin material in
a direction where the bending deformation of the fin
15 material is cancelled, during the fin forming process.
Accordingly, when the angle portions 2c are formed it can
be prevented in advance that the fin material 11 is
deformed in a state where the repeated deformations of
the fin material 11 are accumulated in the same
20 direction.